

Structural Steel Fitter

Applies advanced skills and appropriate welding processes to fit structural frameworks from materials, such as angle iron, I-beams and steel plate following blueprints and specifications.

Responsibilities:

This position will have the following general/minimum responsibilities:

Fit structural frameworks from materials to fabricate products according to layouts, drawings or work order.

Read blueprints and identify material sizes.

Lay-out, position, align and secure parts and assemblies prior to assembling, using a straight edge, combination squares, calipers and rulers.

Cut, contour and bevel metal plates and structural shapes to dimensions as specified by blueprints.

Check grooves, angles or gap allowances, using calipers and precision measuring instruments.

Burn, measure and tack weld to correctly assemble multiple parts of steel per detailed drawings.

Operate overhead cranes.

Practices good housekeeping skills and properly disposes of waste according to safety and environmental policies.

Understand and follow safety policies and procedures.

Qualifications/Skills

The following education, experience and knowledge are preferred for this position:

Two or more years of structural fitting experience and/or demonstrated ability to perform advanced skills according to testing requirements.

Must have verbal skills with fluency for the responsibilities assigned.

Experience:

Structural Fitter: 2 years

Night Shift - 6 PM to 5:30 AM

Applicants must be able to work overtime including weekends as needed with or without notice. Overtime is not guaranteed and is based on production needs.

Pay:

\$15 to \$20

Rate: No More than 15 to 20