

Machinist II

Job Roles:

Works in a manner consistent with company values. Creates and maintains a safe, positive and inclusive work environment. Performs CNC edits, setups, and production runs per assigned job travelers on mills, lathes, and mill-turn centers. Programs offline CAM systems. Machines 5-axis simultaneous tool paths in X,Y,Z,C, and B axis. Interprets 2D drawings and possesses ability to work with 3D models. Interfaces with Engineering and Quality to ensure accuracy of required deliverables. Interprets specifications, 3D models and job travelers. Actively pursues operational improvements to enhance quality, improve production, and cost reductions. Designs and/or builds fixturing and tooling for special manufacturing projects, as required. Demonstrates proficiency in turning, milling, threading and grooving. Follows required procedures and produces documentation, as required. Advanced knowledge of our client's safety and quality processes and procedures. Observe and follow operational and safety processes and procedures, and participation in behavior based safety initiatives (e.g. STOP Card) and hazard/risk mitigation (e.g. Job Safety Analysis). Performs mathematical calculations and applies mechanical aptitude, as required. Performs periodic maintenance on machine shop equipment. Cleans and de-burrs parts, cleans/maintains equipment, tooling and work areas as required. Willing to provide leadership and training to junior staff. All other duties as assigned.

Scope of Job:

- Job tasks, correctly performed, impact indirectly on cost containment, efficiency, profitability or operations. Consequences of error are easily measured and can be confined.

Qualifications:

- Minimum 5 years' experience in machine technology
- Experience with CAM software and offline programming
- Experience with producing long, thin-wall tubular parts, preferably in oil and gas industry
- Working knowledge and application of ISO, API and other applicable manufacturing standards/regulations
- Experience with 3D modeling CAD systems
- Experience with project ownership from start to completion, including quality acceptance
- Fluent in English (oral and written communication)
- Exposure to Mazak Integrex mill turn centers and Mazatrol programming is desired

These are temp to full time positions.

Pay range: \$24-\$40 (most are started from \$26-\$32 range per hour) with overtime. Depends on experience.

Once they are put on as a full time they are eligible for vacation, sick, and our benefit and 401(k) plan. We match 6% on the 401(k). Our benefit plan is attached.